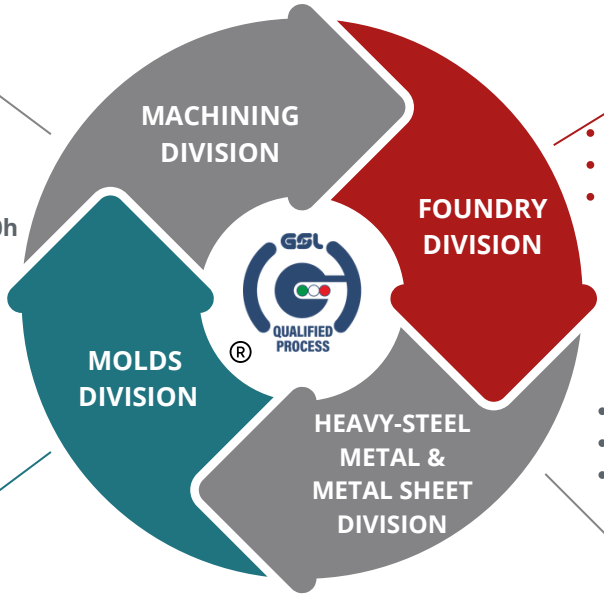
OUR PRODUCTION DIVISIONS

GSL Group Subfor Lombardy



- Employees: 917
- Companies: 37
- Production Capacity: 1.577.240h

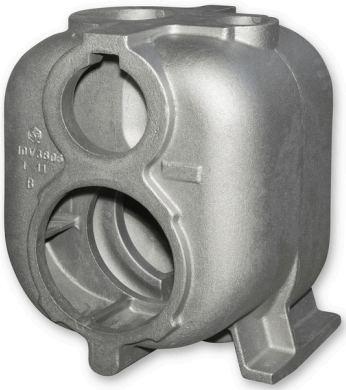
- Employees: 1126
- Companies: 27
- Production Capacity: 1.936.720h

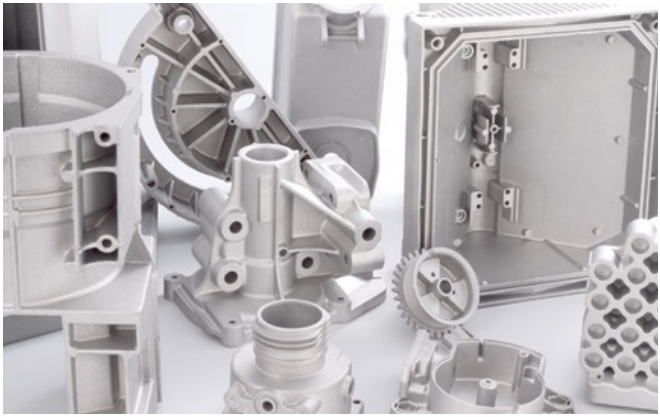
- Employees: 131
- Companies: 4
- Production Capacity: 225.320h

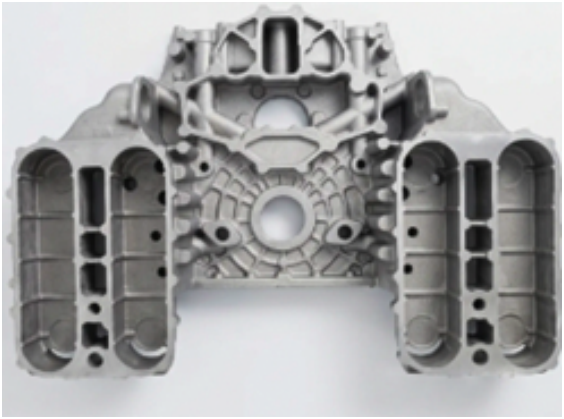
- Employees: 573
- Companies: 21
- Production Capacity: 985.560h

SUPPLY CHAIN **GUARANTEE** **EFFICIENCY** **PERFORMANCE** **RELIABILITY**

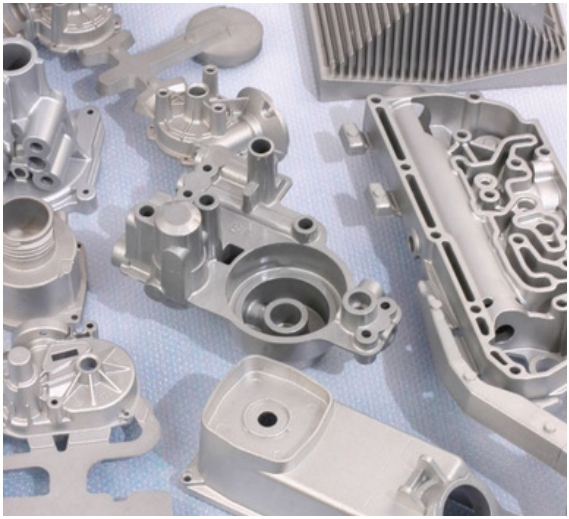
FOUNDRY DIVISION











QUALIFIED PROCESS

- **Molds and Toolings, Co-Design and Construction + Low Pressure Casting 3D printing rapid prototyping**

- **Aluminium Castings: sand/gravity/die castings**

Alloys: EN AB-42100/EN AB-42200/ EN AB-43100/EN AB-44100/EN AB-45300/ EN AB-48400/EN AB-51100/EN AB-71100/ UNI 3054

Single Casting weight up to 600 kg

- **Iron Castings: gray/ spheroidal/ Crom-Hard® and Ni-Hard antiwear alloys 0-100 kg up to 1,000-10,000 kg**

- **Forged Parts: max Ø 5.250 mm, max lenght 13.000 mm, max ingot weight 12.000 kg**

Materials: Carbon and low-alloy steel/
super alloys steel/ duplex and super diplex steel aluminium alloys/ titanium alloys/ asustenic and martensitic steel

- **Sintered Parts**

GSL QUALIFIED PROCESS ®